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**Honda Manufacturing of Alabama, LLC
Overview of Operations
August 2009**

Honda Manufacturing of Alabama, LLC (HMA) employs more than 4,000 Alabama associates at its engine and vehicle assembly plant in Lincoln.

HMA has an annual capacity to produce more than 300,000 Odyssey minivans, Honda Pilot sport utility vehicles and V-6 engines, making it Honda's largest light truck production source. HMA's flexible manufacturing system allows the Alabama facility to build multiple models on the same assembly line.

HMA is the sole production source of the popular Odyssey minivan, the Pilot sport utility vehicle and the innovative Ridgeline pickup truck. In July 2009, HMA also added production of the Accord V-6 Sedan to its manufacturing lineup.

A \$70 million expansion in 2007 added precision machining of crankshafts and connecting rods to HMA's existing responsibilities of casting and machining V-6 engine blocks and cylinder heads. In 2009, HMA completed an additional investment of \$64.5 million to add steel and aluminum blanking operations in support of HMA's two body-stamping lines.

On Oct. 19, 2007, HMA celebrated the roll-off of the 1 millionth Alabama-built Honda Odyssey minivan, which occurred less than one year after the production of the 1 millionth vehicle at HMA (Odyssey and Pilot combined) on Nov. 3, 2006. On April 15, 2008, HMA began mass production of the all-new second generation Honda Pilot SUV.

Honda Manufacturing of Alabama, LLC

Location:	Lincoln, Alabama (Approximately 40 miles east of Birmingham)
Production Start:	November 14, 2001
Plant Size:	3.5 million square feet
Employment:	4,000+ associates
Capital Investment:	\$1.4 billion
Models in Production:	Odyssey, Pilot, Ridgeline, Accord Sedan and V-6 engines
Operations Performed:	Steel stamping, aluminum stamping, welding, painting, plastic injection molding, aluminum die-casting, aluminum machining, ferrous machining, vehicle assembly and sub-assembly, engine assembly, testing and quality assurance.